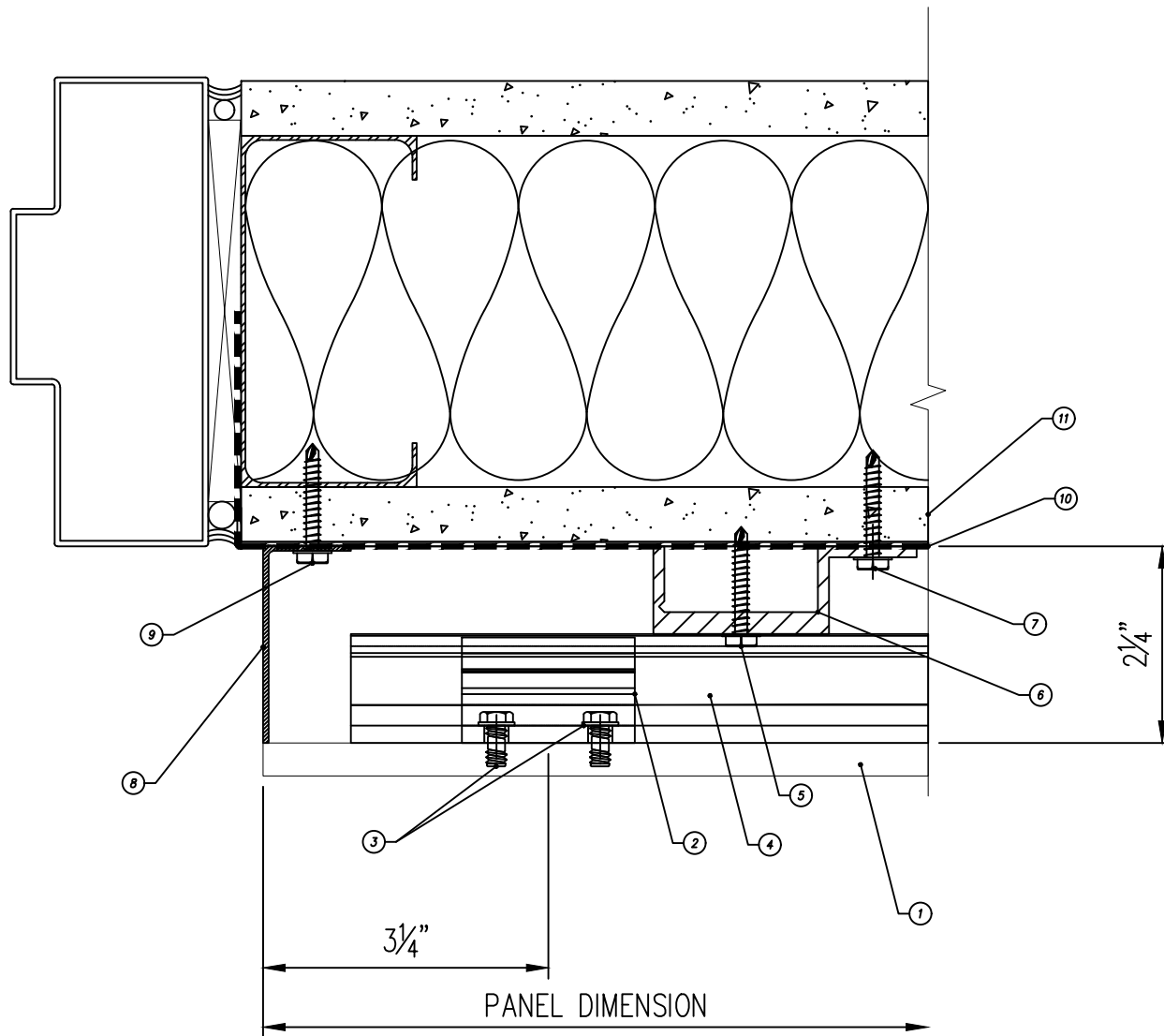




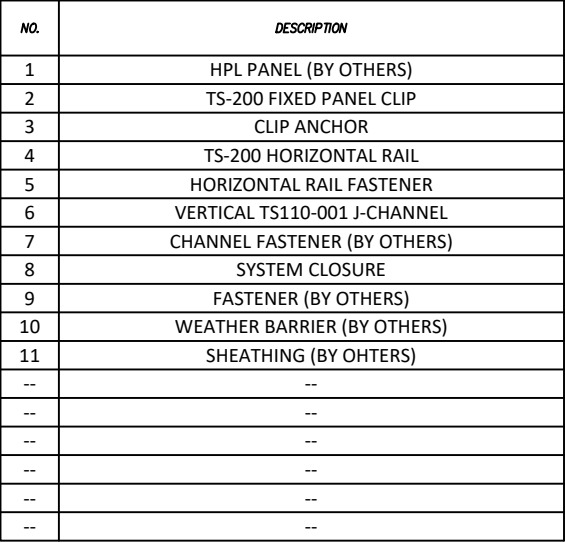
NO.	DESCRIPTION
1	HPL PANEL (BY OTHERS)
2	TS-200 FIXED PANEL CLIP
3	CLIP ANCHOR
4	TS-200 HORIZONTAL RAIL
5	HORIZONTAL RAIL FASTENER
6	VERTICAL TS110-001 J-CHANNEL
7	CHANNEL FASTENER (BY OTHERS)
8	SYSTEM CLOSURE
9	FASTENER (BY OTHERS)
10	WEATHER BARRIER (BY OTHERS)
11	SHEATHING (BY OTHERS)
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MONARCH
METAL INC.

TITLE:
**HORIZONTAL CONCEALED
W/O THERMAL ISOLATION**

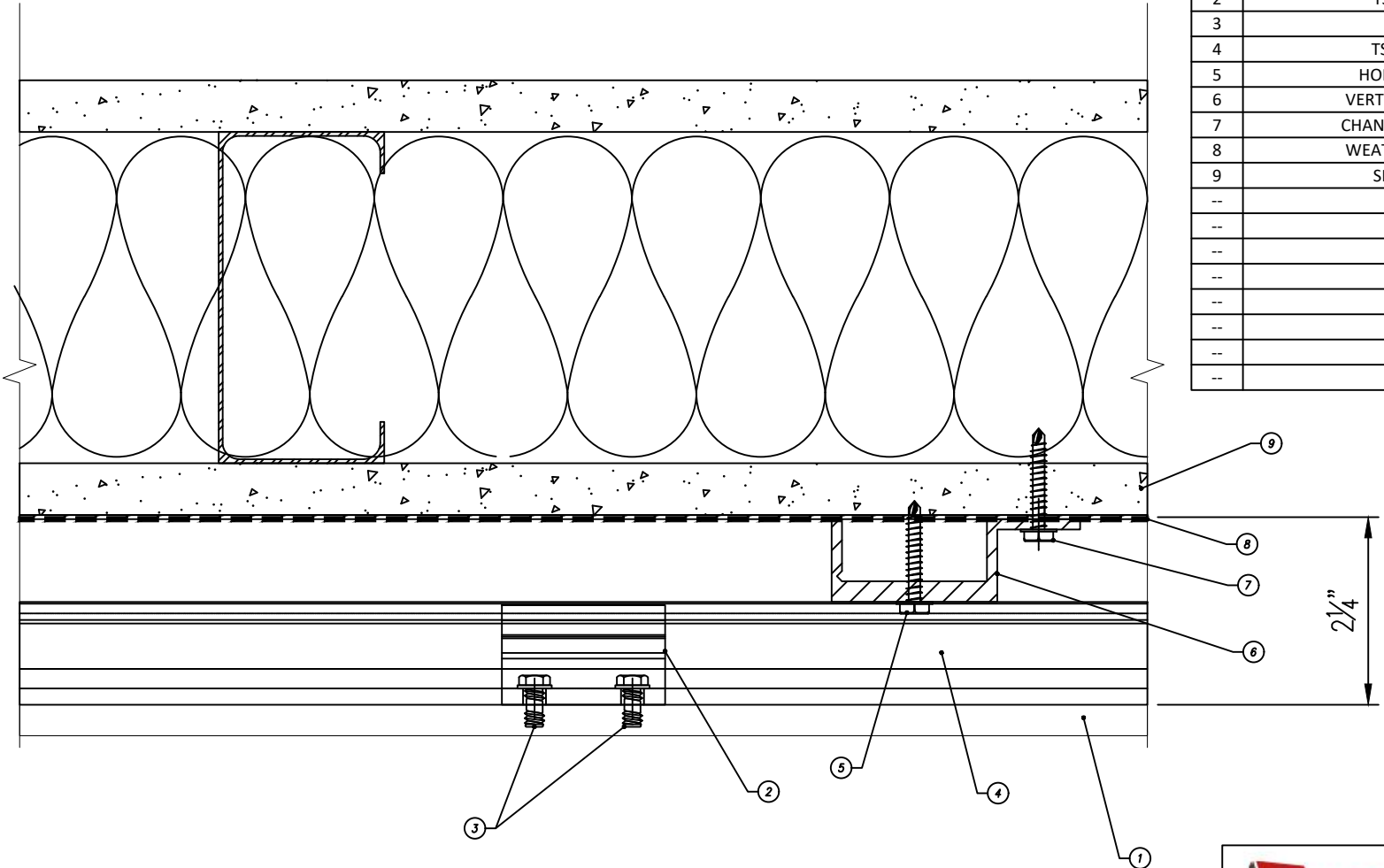
SIZE A	DWG. NO. DOOR JAMB	REV A
SCALE: 6" = 1'-0"		SHEET 1 OF 17

PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF MONARCH METAL FABRICATION. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF MONARCH METAL FABRICATION IS PROHIBITED.			NAME	DATE
	MATERIAL	DRAWN	KL	08/26/22
			CHECKED	AH
	FINISH	COMMENTS:		
DO NOT SCALE DRAWING				

[illegible]

SHEET 2 OF 17

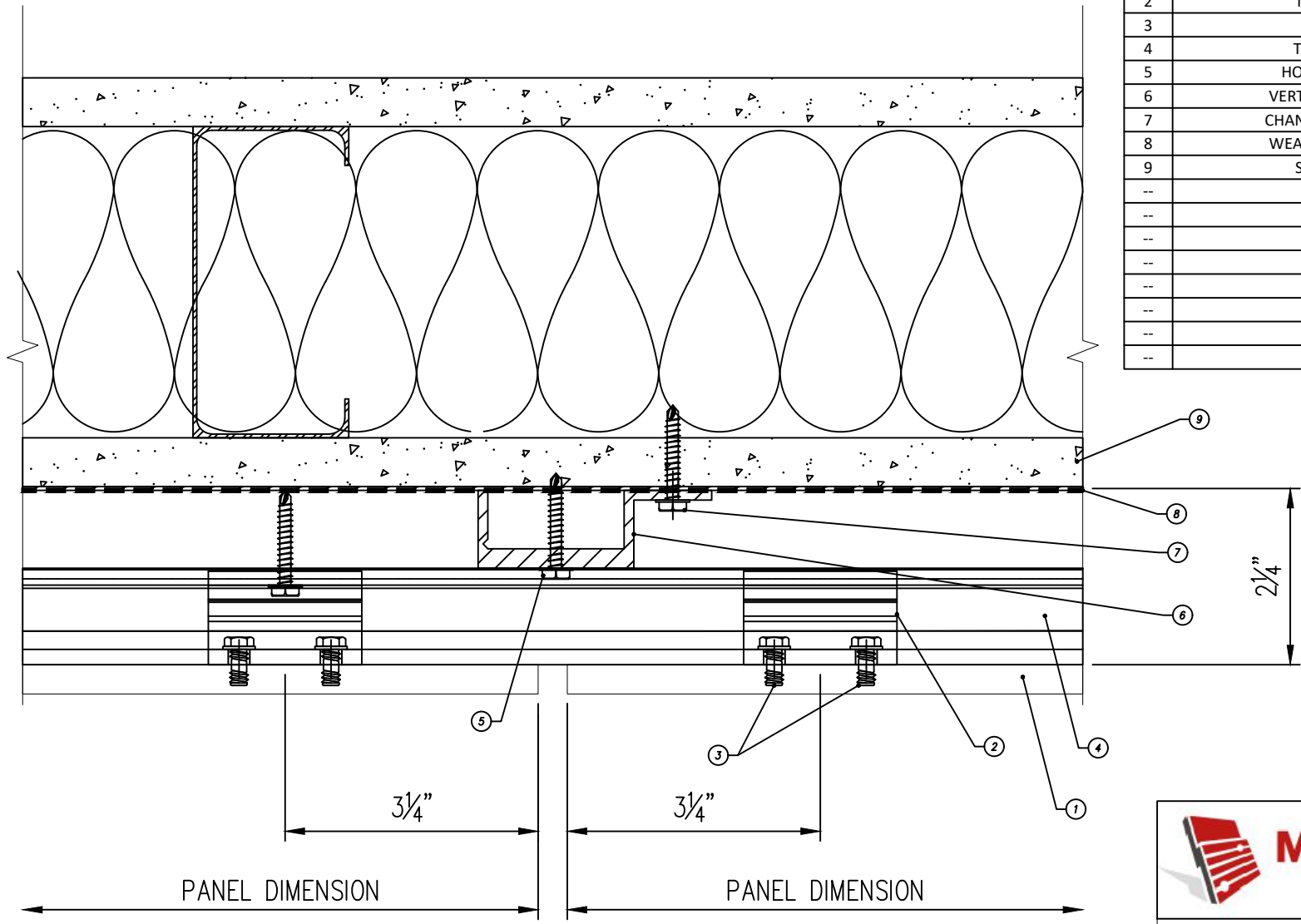
NO.	DESCRIPTION
1	HPL PANEL (BY OTHERS)
2	TS-200 FIXED PANEL CLIP
3	CLIP ANCHOR
4	TS-200 HORIZONTAL RAIL
5	HORIZONTAL RAIL FASTENER
6	VERTICAL TS110-001 J-CHANNEL
7	CHANNEL FASTENER (BY OTHERS)
8	WEATHER BARRIER (BY OTHERS)
9	SHEATHING (BY OTHERS)
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TITLE:
**HORIZONTAL CONCEALED
W/O THERMAL ISOLATION**

PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF MONARCH METAL FABRICATION. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF MONARCH METAL FABRICATION IS PROHIBITED.		NAME	DATE
	MATERIAL	DRAWN	KL 08/26/22
	FINISH	CHECKED	AH
	DO NOT SCALE DRAWING	COMMENTS:	

SIZE A	DWG. NO. VERT. MID PANEL	REV A
SCALE: 6" = 1'-0"		SHEET 3 OF 17



NO.	DESCRIPTION
1	HPL PANEL (BY OTHERS)
2	TS-200 FIXED PANEL CLIP
3	CLIP ANCHOR
4	TS-200 HORIZONTAL RAIL
5	HORIZONTAL RAIL FASTENER
6	VERTICAL TS110-001 J-CHANNEL
7	CHANNEL FASTENER (BY OTHERS)
8	WEATHER BARRIER (BY OTHERS)
9	SHEATHING (BY OTHERS)
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MONARCH
METAL INC.

TITLE:
**HORIZONTAL CONCEALED
W/O THERMAL ISOLATION**

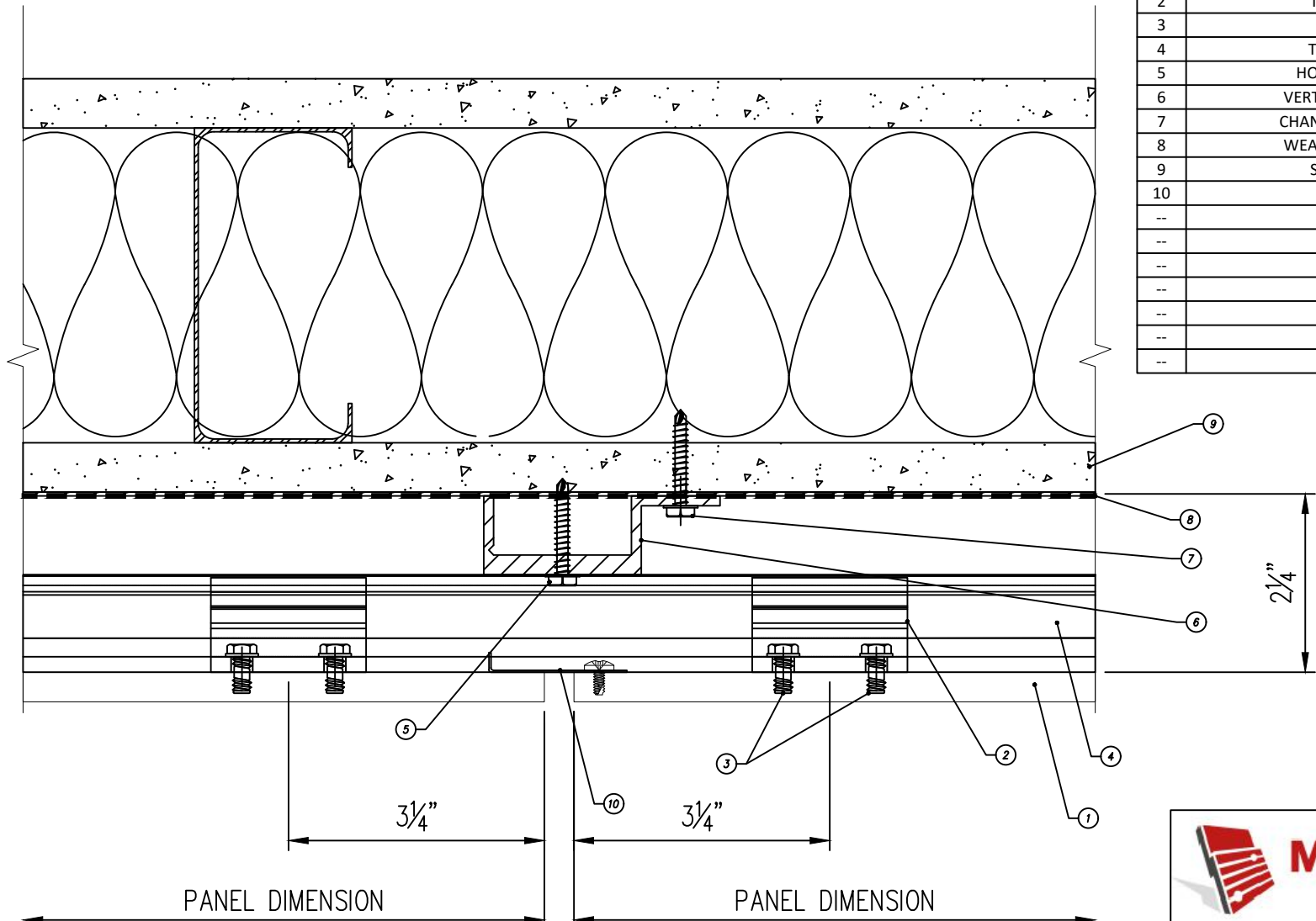
PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS
DRAWING IS THE SOLE PROPERTY OF
MONARCH METAL FABRICATION. ANY
REPRODUCTION IN PART OR AS A WHOLE
WITHOUT THE WRITTEN PERMISSION OF
MONARCH METAL FABRICATION IS PROHIBITED.

MATERIAL
FINISH
DO NOT SCALE DRAWING

NAME	DATE
DRAWN KL	08/26/22
CHECKED AH	
COMMENTS:	

SIZE A	DWG. NO. VERT. PANEL JOINT	REV A
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SCALE: 6" = 1'-0" SHEET 4 OF 17



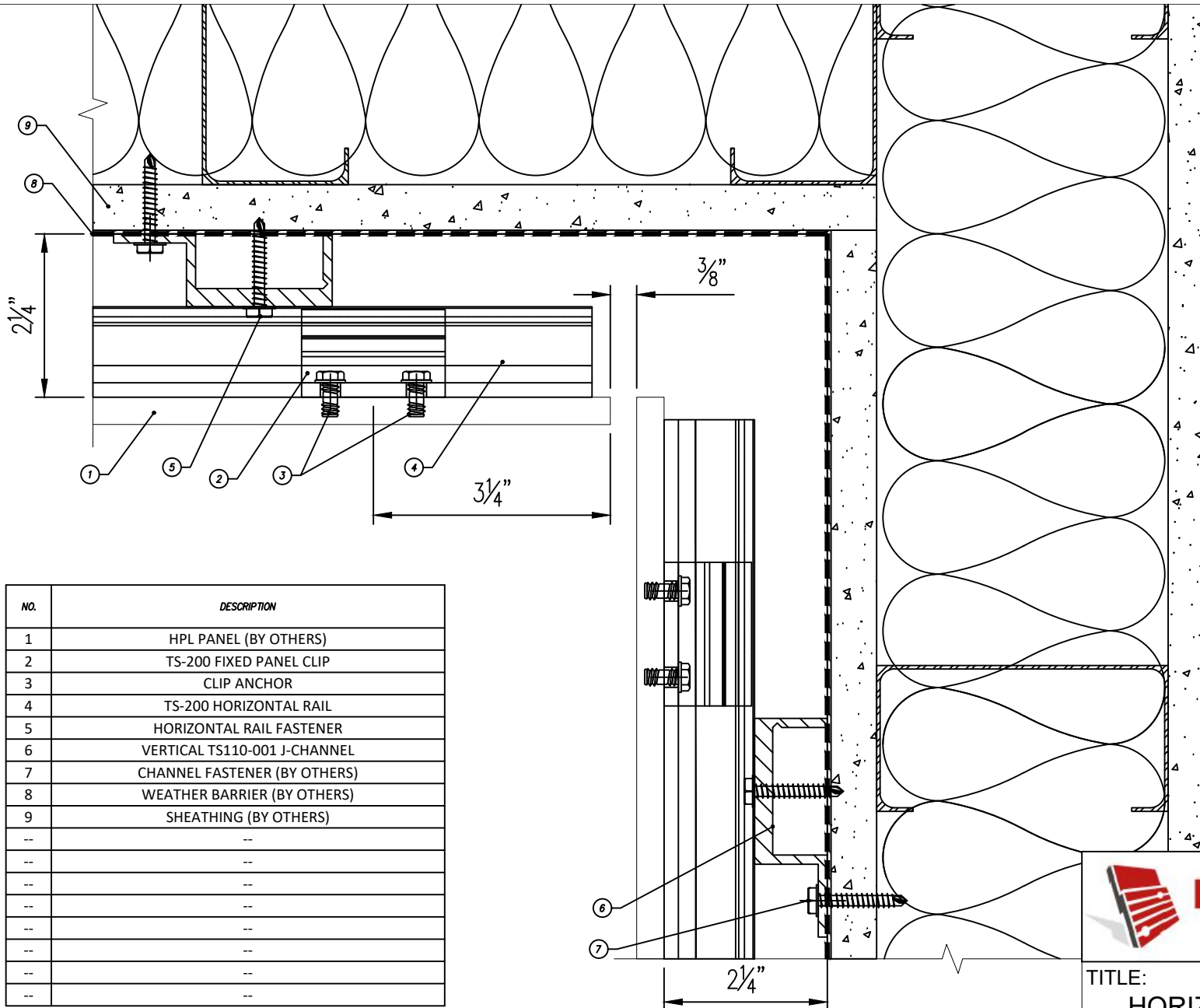
NO.	DESCRIPTION
1	HPL PANEL (BY OTHERS)
2	TS-200 FIXED PANEL CLIP
3	CLIP ANCHOR
4	TS-200 HORIZONTAL RAIL
5	HORIZONTAL RAIL FASTENER
6	VERTICAL TS110-001 J-CHANNEL
7	CHANNEL FASTENER (BY OTHERS)
8	WEATHER BARRIER (BY OTHERS)
9	SHEATHING (BY OTHERS)
10	JOINT CLOSURE
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MONARCH
 METAL INC.

TITLE:
 HORIZONTAL CONCEALED
 W/O THERMAL ISOLATION

SIZE A	DWG. NO. VERT. PANEL JOINT	REV A
SCALE: 6" = 1'-0"		SHEET 5 OF 17

PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF MONARCH METAL FABRICATION. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF MONARCH METAL FABRICATION IS PROHIBITED.		NAME	DATE
	MATERIAL	DRAWN	KL 08/26/22
	FINISH	CHECKED	AH
	DO NOT SCALE DRAWING	COMMENTS:	



NO.	DESCRIPTION
1	HPL PANEL (BY OTHERS)
2	TS-200 FIXED PANEL CLIP
3	CLIP ANCHOR
4	TS-200 HORIZONTAL RAIL
5	HORIZONTAL RAIL FASTENER
6	VERTICAL TS110-001 J-CHANNEL
7	CHANNEL FASTENER (BY OTHERS)
8	WEATHER BARRIER (BY OTHERS)
9	SHEATHING (BY OTHERS)
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PROPRIETARY AND CONFIDENTIAL.
 THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF MONARCH METAL FABRICATION. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF MONARCH METAL FABRICATION IS PROHIBITED.

MATERIAL
 FINISH
 DO NOT SCALE DRAWING

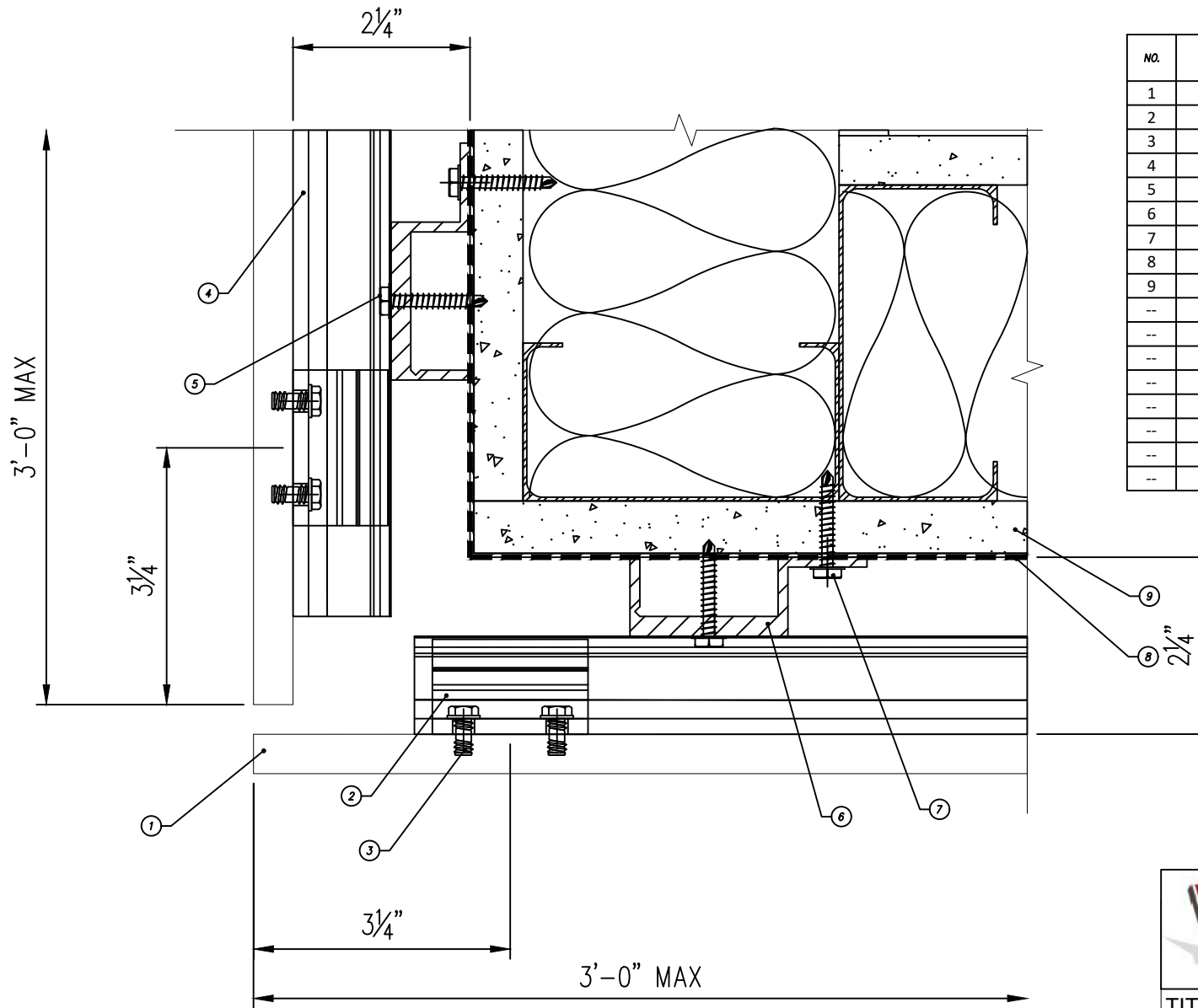
	NAME	DATE
DRAWN	KL	08/26/22
CHECKED	AH	
COMMENTS:		


MONARCH
 METAL INC.

TITLE:
 HORIZONTAL CONCEALED
 W/O THERMAL ISOLATION

SIZE A	DWG. NO. INSIDE CORNER	REV A
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SCALE: 6" = 1'-0" SHEET 6 OF 17



NO.	DESCRIPTION
1	HPL PANEL (BY OTHERS)
2	TS-200 FIXED PANEL CLIP
3	CLIP ANCHOR
4	TS-200 HORIZONTAL RAIL
5	HORIZONTAL RAIL FASTENER
6	VERTICAL TS110-001 J-CHANNEL
7	CHANNEL FASTENER (BY OTHERS)
8	WEATHER BARRIER (BY OTHERS)
9	SHEATHING (BY OTHERS)
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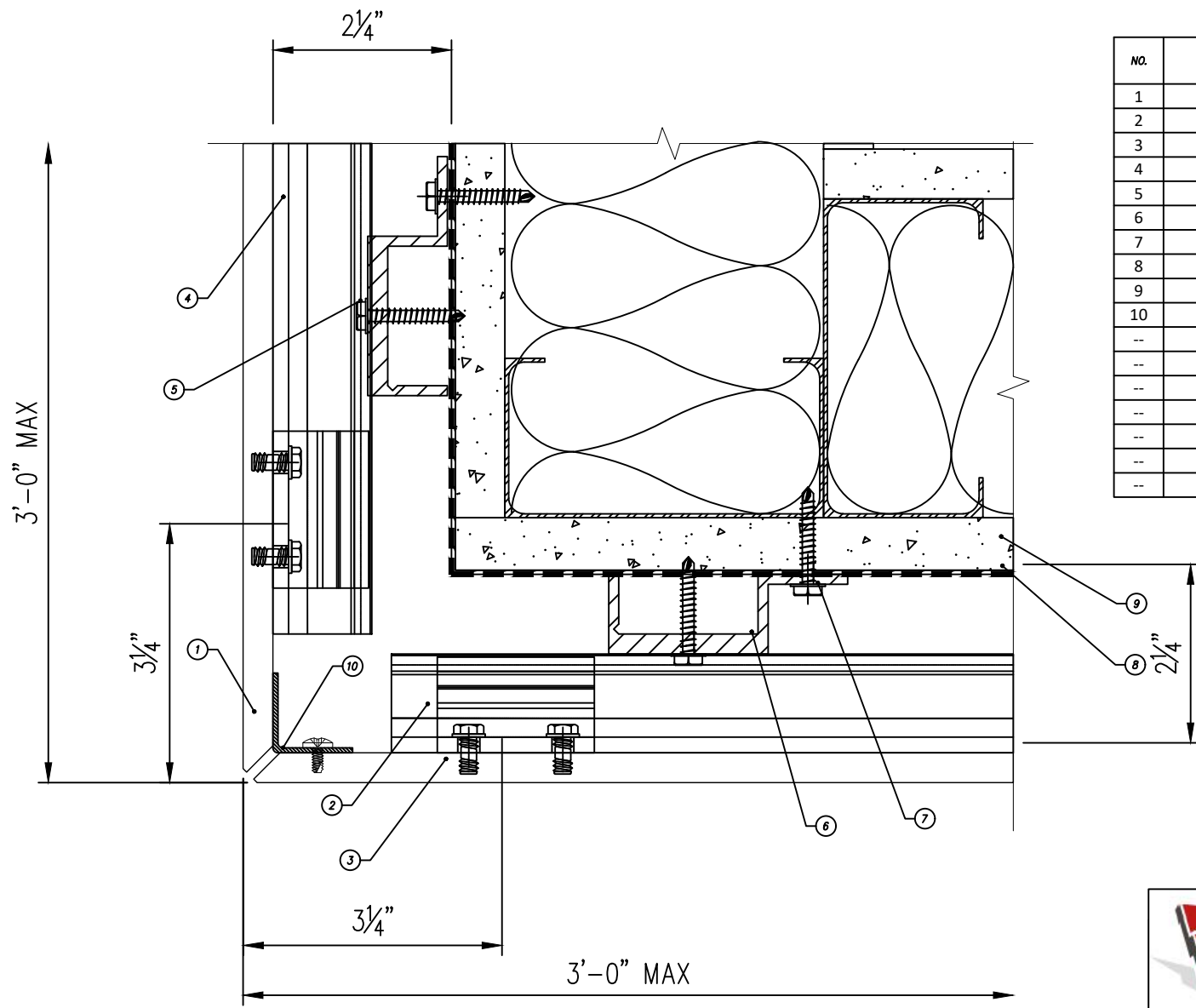


MONARCH
 METAL INC.

TITLE:
**HORIZONTAL CONCEALED
 W/O THERMAL ISOLATION**

SIZE A	DWG. NO. OUTSIDE CORNER	REV A
SCALE: 6" = 1'-0"		SHEET 7 OF 17

PROPRIETARY AND CONFIDENTIAL. THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF MONARCH METAL FABRICATION. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF MONARCH METAL FABRICATION IS PROHIBITED.		NAME	DATE
	MATERIAL	DRAWN	KL 08/26/22
	FINISH	CHECKED	AH
	DO NOT SCALE DRAWING	COMMENTS:	



NO.	DESCRIPTION
1	HPL PANEL (BY OTHERS)
2	TS-200 FIXED PANEL CLIP
3	CLIP ANCHOR
4	TS-200 HORIZONTAL RAIL
5	HORIZONTAL RAIL FASTENER
6	VERTICAL TS110-001 J-CHANNEL
7	CHANNEL FASTENER (BY OTHERS)
8	WEATHER BARRIER (BY OTHERS)
9	SHEATHING (BY OTHERS)
10	CORNER CLOSURE
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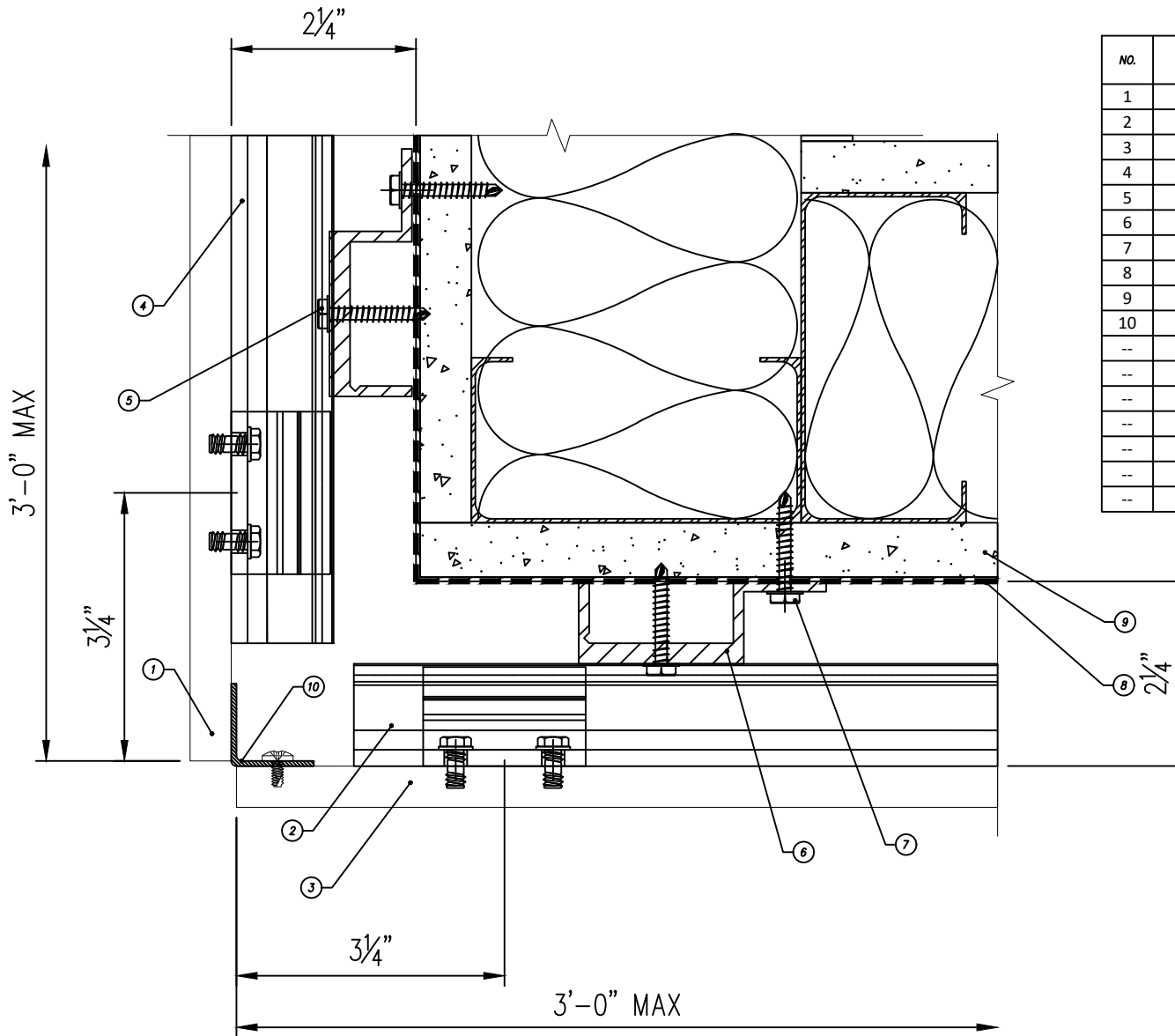

MONARCH
 METAL INC.

TITLE:
**HORIZONTAL CONCEALED
 W/O THERMAL ISOLATION**

SIZE A	DWG. NO. OUTSIDE CORNER	REV A
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SCALE: 6" = 1'-0" SHEET 8 OF 17

PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF MONARCH METAL FABRICATION. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF MONARCH METAL FABRICATION IS PROHIBITED.		NAME	DATE
	MATERIAL	DRAWN	KL 08/26/22
	FINISH	CHECKED	AH
	DO NOT SCALE DRAWING	COMMENTS:	



NO.	DESCRIPTION
1	HPL PANEL (BY OTHERS)
2	TS-200 FIXED PANEL CLIP
3	CLIP ANCHOR
4	TS-200 HORIZONTAL RAIL
5	HORIZONTAL RAIL FASTENER
6	VERTICAL TS110-001 J-CHANNEL
7	CHANNEL FASTENER (BY OTHERS)
8	WEATHER BARRIER (BY OTHERS)
9	SHEATHING (BY OTHERS)
10	CORNER CLOSURE
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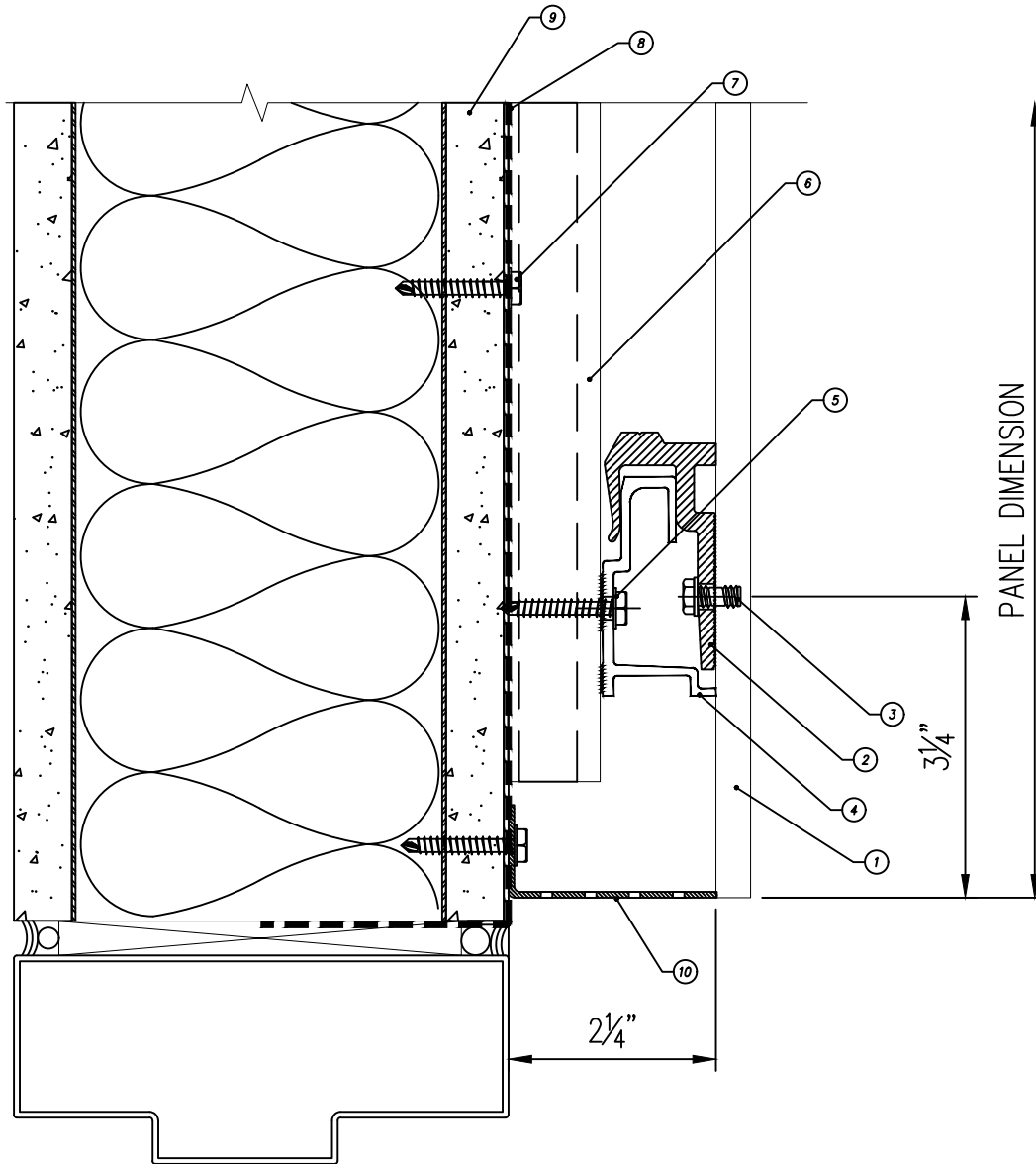

MONARCH
 METAL INC.

TITLE:
 HORIZONTAL CONCEALED
 W/O THERMAL ISOLATION

SIZE A	DWG. NO. OUTSIDE CORNER	REV A
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SCALE: 6" = 1'-0" SHEET 9 OF 17

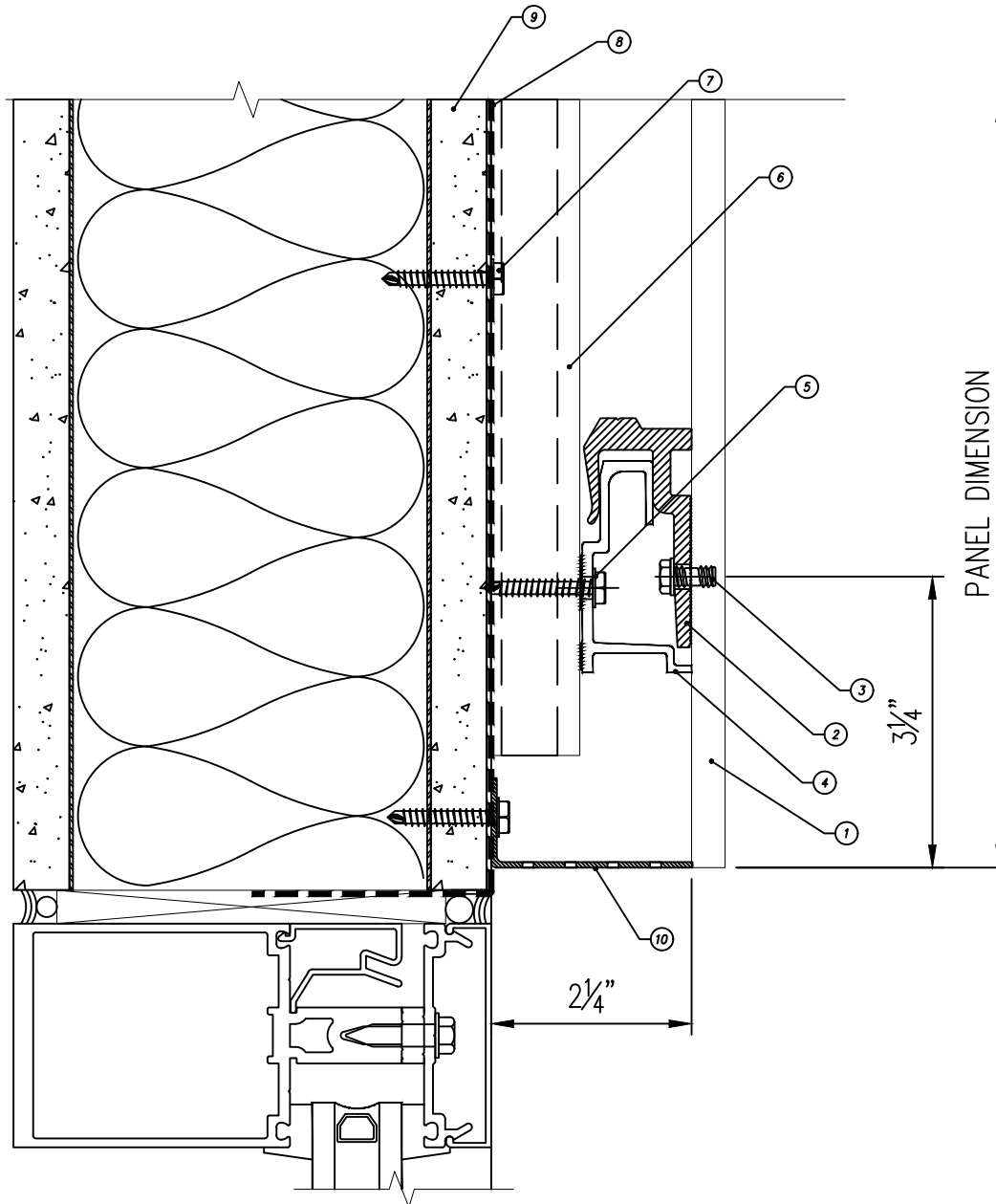
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF MONARCH METAL FABRICATION. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF MONARCH METAL FABRICATION IS PROHIBITED.		NAME	DATE
	MATERIAL	DRAWN	KL 08/26/22
	FINISH	CHECKED	AH
	DO NOT SCALE DRAWING	COMMENTS:	



NO.	DESCRIPTION
1	HPL PANEL (BY OTHERS)
2	TS-200 FIXED PANEL CLIP
3	CLIP ANCHOR
4	TS-200 HORIZONTAL RAIL
5	HORIZONTAL RAIL FASTENER
6	VERTICAL TS110-000 J-CHANNEL
7	CHANNEL FASTENER (BY OTHERS)
8	WEATHER BARRIER (BY OTHERS)
9	SHEATHING (BY OTHERS)
10	TS210-001 VENT SCREEN
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 MONARCH METAL INC.			
TITLE: HORIZONTAL CONCEALED W/O THERMAL ISOLATION			
SIZE A	DWG. NO. DOOR HEAD	REV A	
SCALE: 6" = 1'-0"		SHEET 10 OF 17	

PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF MONARCH METAL FABRICATION. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF MONARCH METAL FABRICATION IS PROHIBITED.		NAME	DATE
	MATERIAL	DRAWN	KL 08/26/22
	FINISH	CHECKED	AH
	COMMENTS:		
DO NOT SCALE DRAWING			



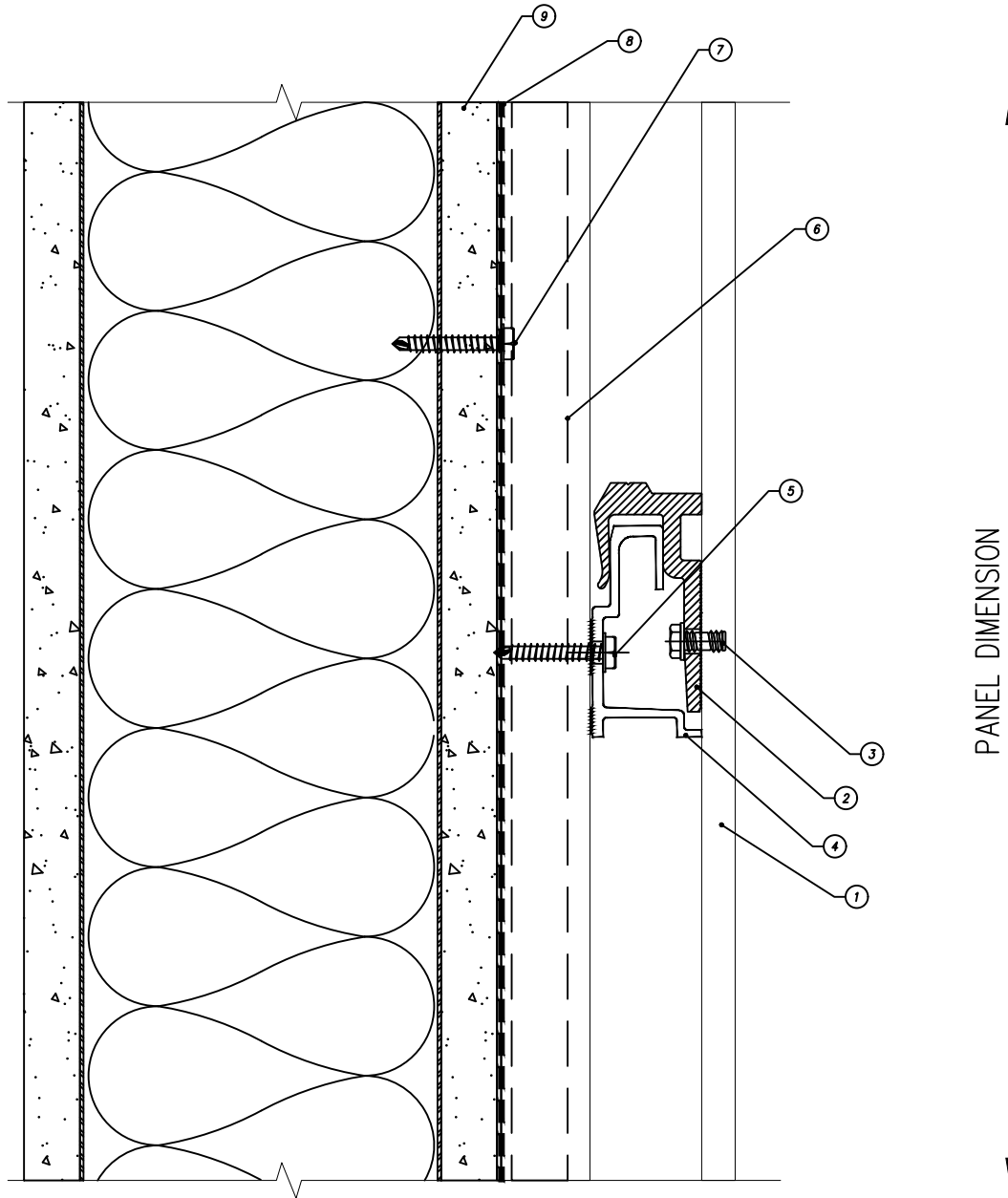
NO.	DESCRIPTION
1	HPL PANEL (BY OTHERS)
2	TS-200 FIXED PANEL CLIP
3	CLIP ANCHOR
4	TS-200 HORIZONTAL RAIL
5	HORIZONTAL RAIL FASTENER
6	VERTICAL TS110-000 J-CHANNEL
7	CHANNEL FASTENER (BY OTHERS)
8	WEATHER BARRIER (BY OTHERS)
9	SHEATHING (BY OTHERS)
10	TS210-001 VENT SCREEN
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MONARCH
 METAL INC.

TITLE:
 HORIZONTAL CONCEALED
 W/O THERMAL ISOLATION

SIZE A	DWG. NO. WINDOW HEAD	REV A
SCALE: 6" = 1'-0"		SHEET 11 OF 17

PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF MONARCH METAL FABRICATION. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF MONARCH METAL FABRICATION IS PROHIBITED.			NAME	DATE
	MATERIAL		DRAWN	KL 08/26/22
	FINISH		CHECKED	AH
	DO NOT SCALE DRAWING		COMMENTS:	



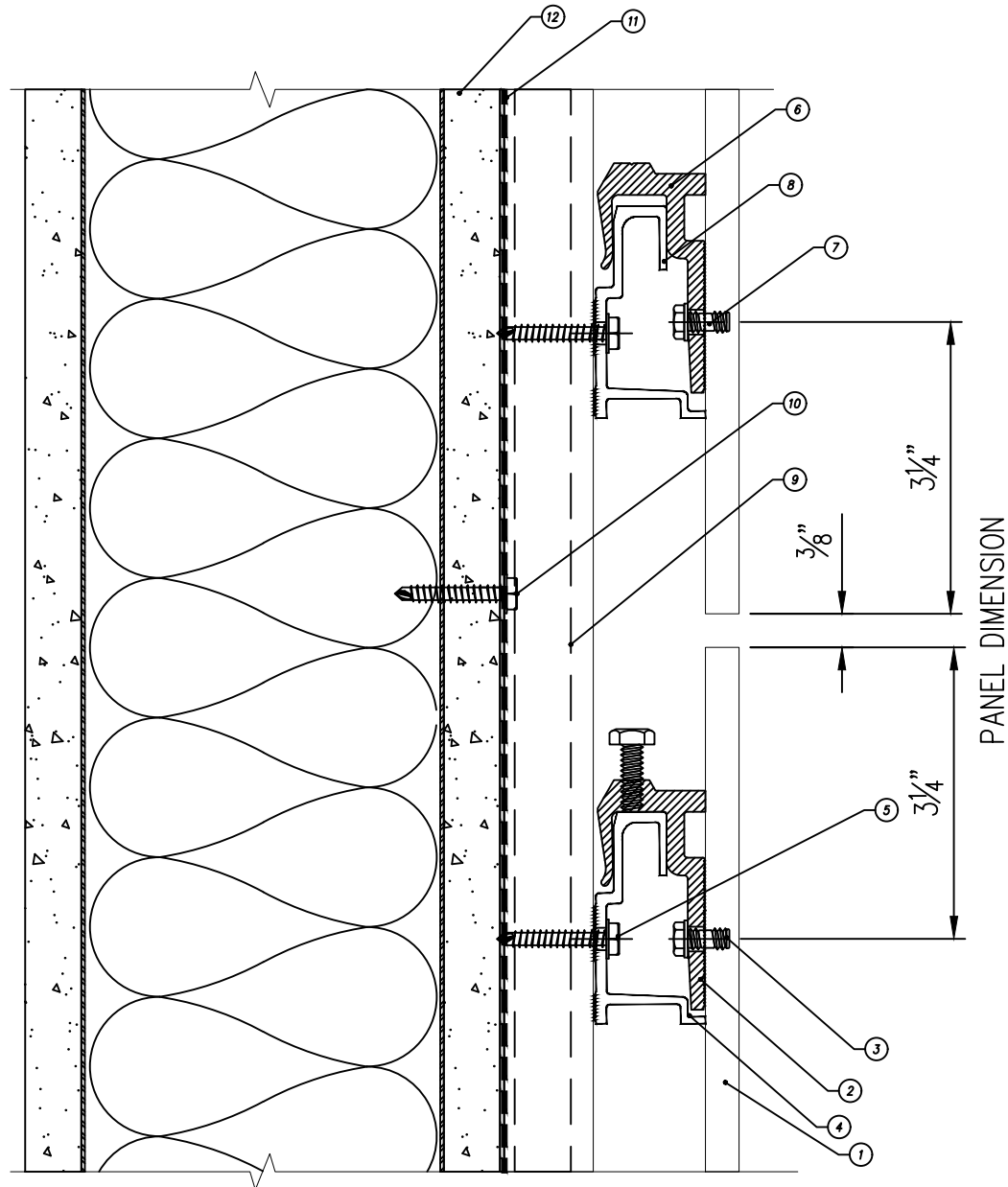
NO.	DESCRIPTION
1	HPL PANEL (BY OTHERS)
2	TS-200 FIXED PANEL CLIP
3	CLIP ANCHOR
4	TS-200 HORIZONTAL RAIL
5	HORIZONTAL RAIL FASTENER
6	VERTICAL TS110-000 J-CHANNEL
7	CHANNEL FASTENER (BY OTHERS)
8	WEATHER BARRIER (BY OTHERS)
9	SHEATHING (BY OTHERS)
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MONARCH
 METAL INC.

TITLE:
**HORIZONTAL CONCEALED
 W/O THERMAL ISOLATION**

SIZE A	DWG. NO. HOR. MID PANEL	REV A
SCALE: 6" = 1'-0"		SHEET 12 OF 17

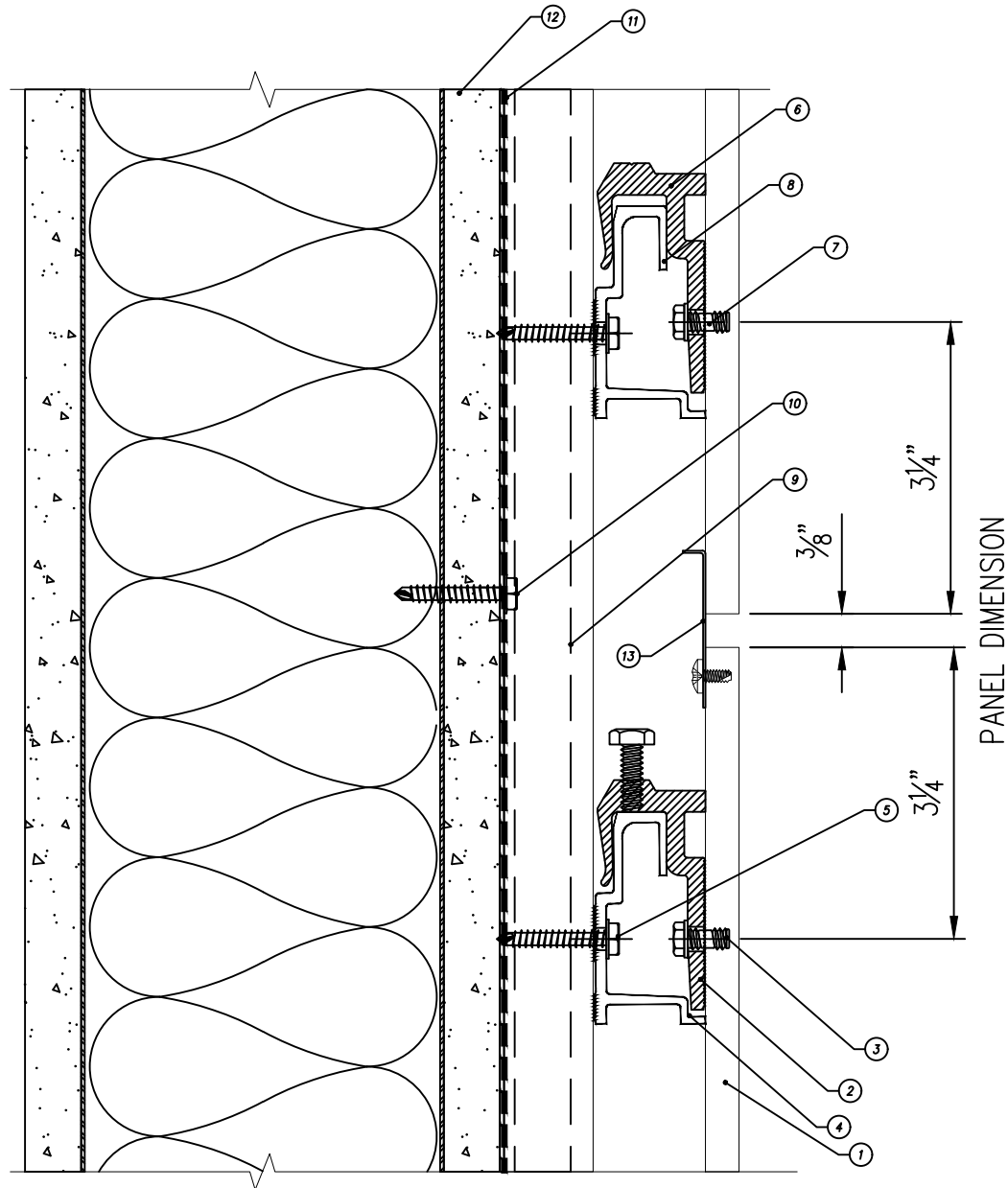
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF MONARCH METAL FABRICATION. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF MONARCH METAL FABRICATION IS PROHIBITED.			NAME	DATE
	MATERIAL	DRAWN	KL	08/26/22
			CHECKED	AH
	FINISH	COMMENTS:		
DO NOT SCALE DRAWING				



NO.	DESCRIPTION
1	HPL PANEL (BY OTHERS)
2	TS-200 ADJUSTABLE PANEL CLIP
3	CLIP ANCHOR
4	TS-200 HORIZONTAL RAIL
5	HORIZONTAL RAIL FASTENER
6	TS-200 FIXED PANEL CLIP
7	CLIP ANCHOR
8	TS-200 HORIZONTAL RAIL
9	VERTICAL TS110-001 J-CHANNEL
10	CHANNEL FASTENER (BY OTHERS)
11	WEATHER BARRIER (BY OTHERS)
12	SHEATHING (BY OTHERS)
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 MONARCH METAL INC.			
TITLE:			
HORIZONTAL CONCEALED W/O THERMAL ISOLATION			
SIZE	DWG. NO.	REV	
A	HOR. PANEL JOINT	A	
SCALE: 6" = 1'-0"		SHEET 13 OF 17	

PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF MONARCH METAL FABRICATION. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF MONARCH METAL FABRICATION IS PROHIBITED.	MATERIAL	NAME	DATE
	FINISH	KL	08/26/22
	DO NOT SCALE DRAWING	COMMENTS:	



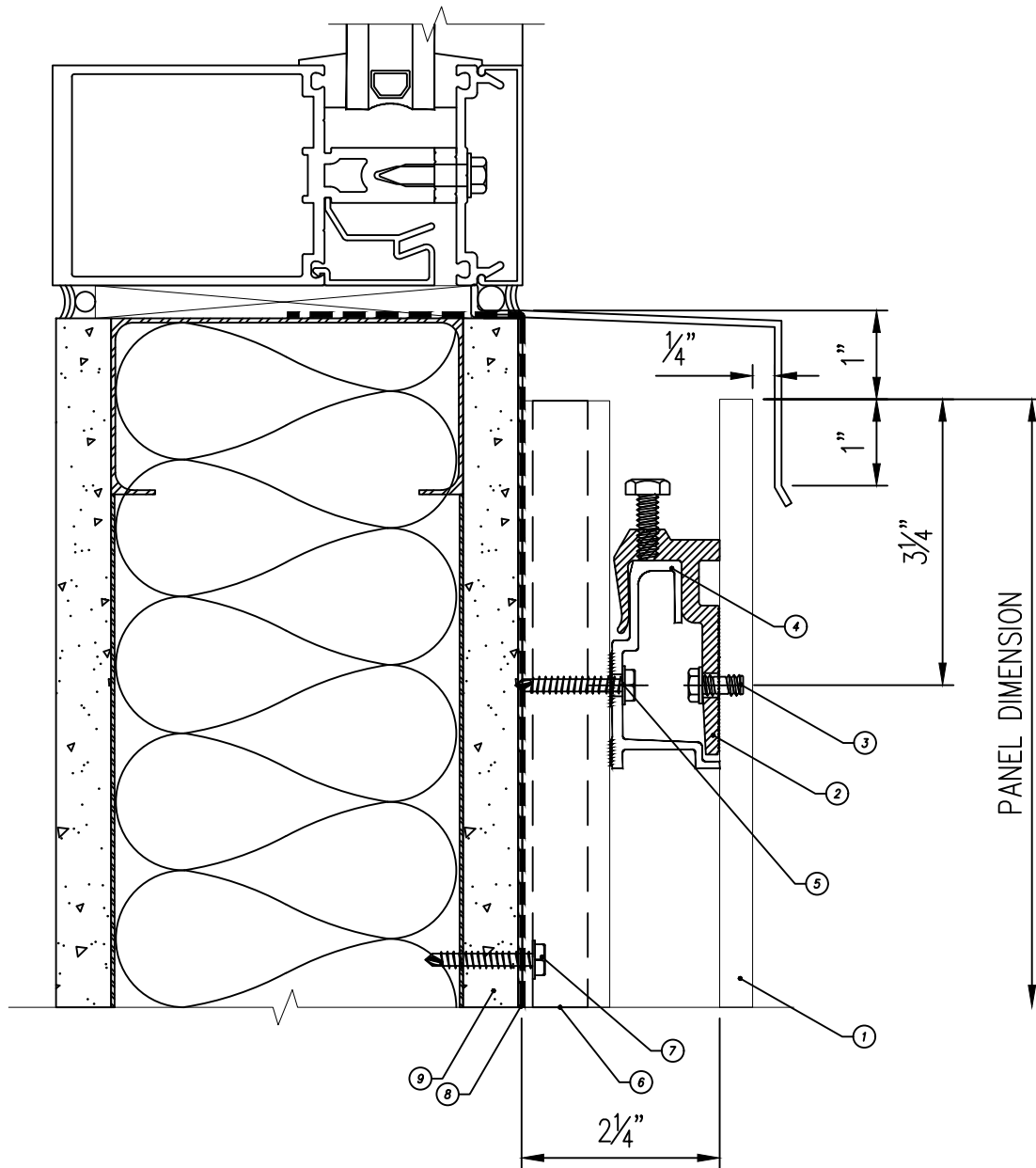
NO.	DESCRIPTION
1	HPL PANEL (BY OTHERS)
2	TS-200 ADJUSTABLE PANEL CLIP
3	CLIP ANCHOR
4	TS-200 HORIZONTAL RAIL
5	HORIZONTAL RAIL FASTENER
6	TS-200 FIXED PANEL CLIP
7	CLIP ANCHOR
8	TS-200 HORIZONTAL RAIL
9	VERTICAL TS110-001 J-CHANNEL
10	CHANNEL FASTENER (BY OTHERS)
11	WEATHER BARRIER (BY OTHERS)
12	SHEATHING (BY OTHERS)
13	JOINT CLOSURE
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MONARCH
 METAL INC.

TITLE:
 HORIZONTAL CONCEALED
 W/O THERMAL ISOLATION

SIZE A	DWG. NO. HOR. PANEL JOINT	REV A
SCALE: 6" = 1'-0"		SHEET 14 OF 17

PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF MONARCH METAL FABRICATION. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF MONARCH METAL FABRICATION IS PROHIBITED.	MATERIAL	NAME	DATE
		DRAWN	KL 08/26/22
	FINISH	CHECKED	AH
	DO NOT SCALE DRAWING	COMMENTS:	



NO.	DESCRIPTION
1	HPL PANEL (BY OTHERS)
2	TS-200 ADJUSTABLE PANEL CLIP
3	CLIP ANCHOR
4	TS-200 HORIZONTAL RAIL
5	HORIZONTAL RAIL FASTENER
6	VERTICAL TS110-001 J-CHANNEL
7	CHANNEL FASTENER (BY OTHERS)
8	WEATHER BARRIER (BY OTHERS)
9	SHEATHING (BY OTHERS)
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MONARCH
METAL INC.

TITLE:

**HORIZONTAL CONCEALED
W/O THERMAL ISOLATION**

SIZE

A

DWG. NO.

WINDOW SILL

REV

A

SCALE: 6" = 1'-0"

SHEET 15 OF 17

PROPRIETARY AND CONFIDENTIAL

THE INFORMATION CONTAINED IN THIS
DRAWING IS THE SOLE PROPERTY OF
MONARCH METAL FABRICATION. ANY
REPRODUCTION IN PART OR AS A WHOLE
WITHOUT THE WRITTEN PERMISSION OF
MONARCH METAL FABRICATION IS PROHIBITED.

MATERIAL

FINISH

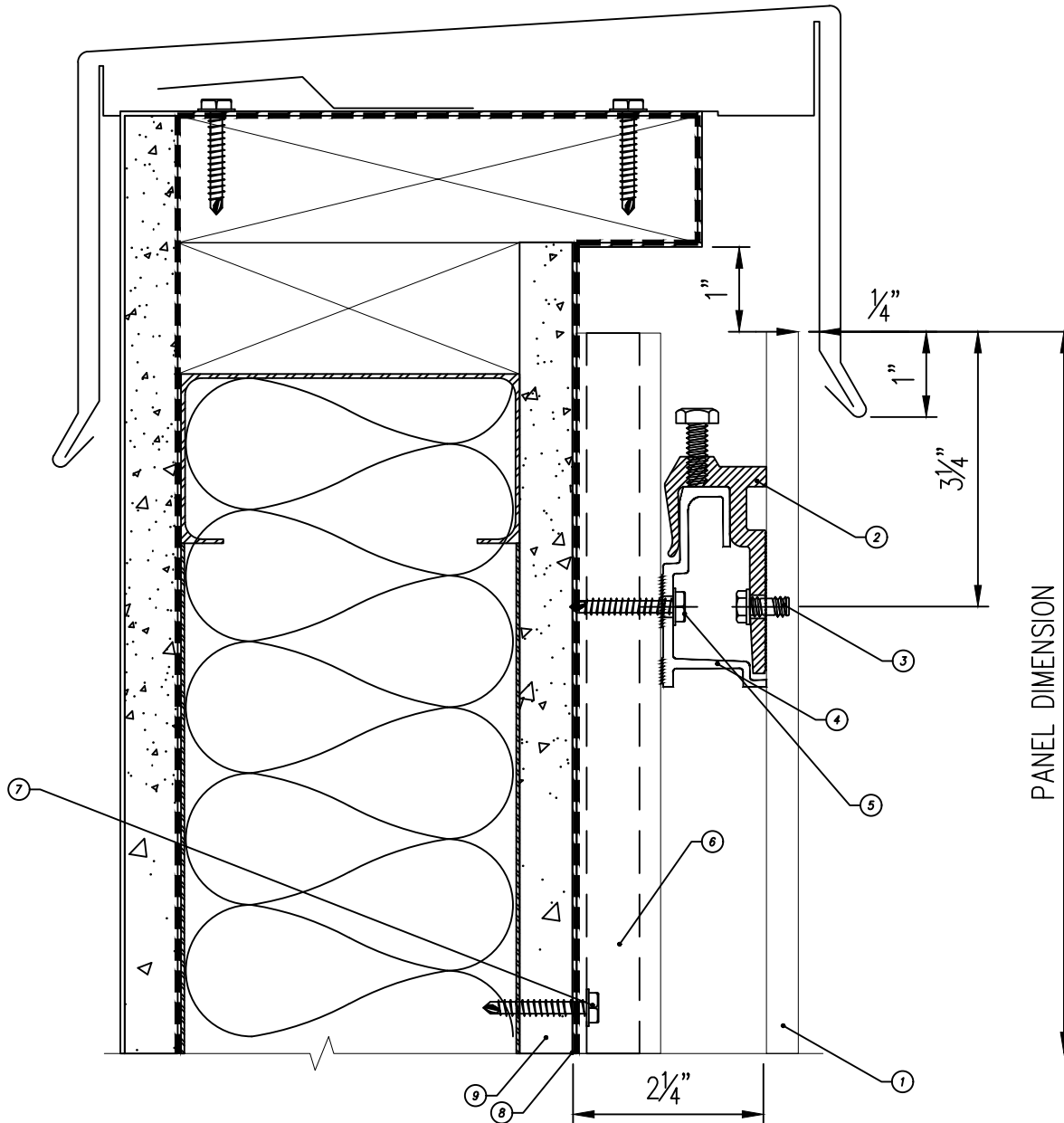
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NAME DATE

DRAWN KL 08/26/22

CHECKED AH

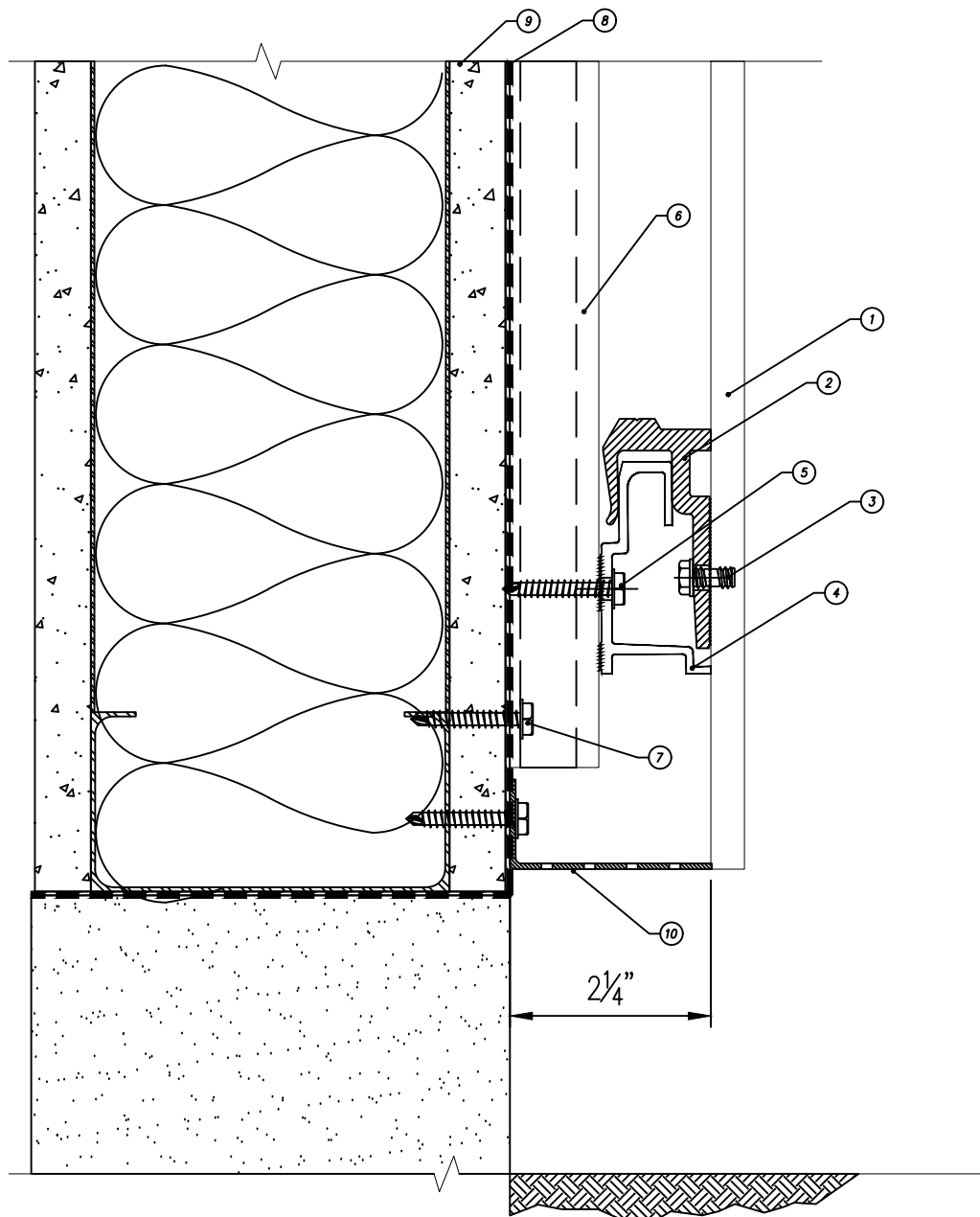
COMMENTS:



NO.	DESCRIPTION
1	HPL PANEL (BY OTHERS)
2	TS-200 ADJUSTABLE PANEL CLIP
3	CLIP ANCHOR
4	TS-200 HORIZONTAL RAIL
5	HORIZONTAL RAIL FASTENER
6	VERTICAL TS110-001 J-CHANNEL
7	CHANNEL FASTENER (BY OTHERS)
8	WEATHER BARRIER (BY OTHERS)
9	SHEATHING (BY OTHERS)
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 MONARCH METAL INC.			
TITLE: HORIZONTAL CONCEALED W/O THERMAL ISOLATION			
SIZE A	DWG. NO. PARAPET CAP	REV A	SCALE: 6" = 1'-0"
SHEET 16 OF 17			

PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF MONARCH METAL FABRICATION. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF MONARCH METAL FABRICATION IS PROHIBITED.	MATERIAL	NAME	DATE
	FINISH	KL	08/26/22
	DO NOT SCALE DRAWING	COMMENTS:	



NO.	DESCRIPTION
1	HPL PANEL (BY OTHERS)
2	TS-200 ADJUSTABLE PANEL CLIP
3	CLIP ANCHOR
4	TS-200 HORIZONTAL RAIL
5	HORIZONTAL RAIL FASTENER
6	VERTICAL TS110-001 J-CHANNEL
7	CHANNEL FASTENER (BY OTHERS)
8	WEATHER BARRIER (BY OTHERS)
9	SHEATHING (BY OTHERS)
10	TS210-001 VENT SCREEN
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MONARCH
 METAL INC.

TITLE:
 HORIZONTAL CONCEALED
 W/O THERMAL ISOLATION

SIZE A	DWG. NO. FLOOR BASE PANEL	REV A
SCALE: 6" = 1'-0"		SHEET 17 OF 17

PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF MONARCH METAL FABRICATION. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF MONARCH METAL FABRICATION IS PROHIBITED.			NAME	DATE
	MATERIAL	DRAWN	KL	08/26/22
			CHECKED	AH
	FINISH	COMMENTS:		
DO NOT SCALE DRAWING				